technical sheet

CERTIFICATION OF

VITRIFIED CLAY PIPE SYSTEMS

This technical data sheet was printed on 2/04/2025.
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TECHNICAL DATA SHEET

QUICK CODE	VERSION	VALIDITY
0001/0011	**6.0 - 23/08/2024**	**CERTIFIED**

CERTIFICATE HOLDER	PRODUCTION UNIT	CERTIFICATE NUMBER
STEINZEUG-KERAMO 'WERK 2' Paalsteenstraat 36 BE-3500 Hasselt +32 11 21 02 32 info@steinzeug-keramo.com	STEINZEUG-KERAMO 'WERK 2' Paalsteenstraat 36 BE-3500 Hasselt +32 11 21 02 32 info@steinzeug-keramo.com	BENOR 001/95 Vitrified clay pipe systems

PRODUCT

OFFICIAL NAME	COMMERCIAL NAME
INSERTABLE FITTINGS IN RUBBER	**KERAMAT - Ü - RINGS**

CAPTION ON THE PRODUCT

* BENOR + PTV 895-4
* Nominal size
* Rubber type
* Manufacturer's identification
* Type of application (WC)
* Hardness class
* Production date or production period

APPLICATION

- [x] CCT/TB 2015
- [x] SB 250 - versie 4.1
- [x] CCT Qualiroutes (2021)
- [x] SB 250 - versie 4.1 + errata
- [x] EN 295-4 (2013)

This product was not checked according to the crossed-out reference documents or does not comply with them.

Use: Drains and sewers.

EXPLANATIONS (THIS DOES NOT COME UNDER SUPERVISION IN THE CONTEXT OF BENOR CERTIFICATION)

ATTENTION POINTS - TO BE CHECHED BY CUSTOMER (NOT LIMITED)

* Is there a delivery note for each delivery?
* Is there reference to the technical data sheet on the delivery document?
* Does the product meet the requirements from the tender?

FORM OF DELIVERY

Individual pieces

EXTRA INFORMATION

The Keramat Lubricant shall be used.

The conformity of the rubber components according to PTV 895-4 and EN 681-1 is demonstrated by an equivalence procedure, which is part of the BENOR certification of the vitrified clay product.

Contact at

*** COPRO:**	Koen Van Daele	+32 2 468 00 95	koen.vandaele@copro.eu
*** Certificate holder:**	René van Veldhoven	+32 11 21 02 32	R.vanVeldhoven@steinzeug-keramo.com

PRODUCT CHARACTERISTICS

GENERAL REQUIREMENTS	VOLGENS	EENHEID	VALUE	MIN	MAX
Appearance			Pass	-	-
REQUIREMENTS FOR JOINT ASSEMBLIES	**VOLGENS**	**EENHEID**	**VALUE**	**MIN**	**MAX**
Watertightness under angular deflection	PTV 895-4, Clause 3.5.3		See drawing	-	-
Watertightness under shear load	PTV 895-4, Clause 3.5.4		Pass	-	-
Chemical and physical resistance to effluent	PTV 895-4, Clause 3.5.5		CH	-	-
Thermal cycling stability	PTV 895-4, Clause 3.5.6		Pass	-	-
Long-term thermal stability	PTV 895-4, Clause 3.5.7		Pass	-	-
Increased watertightness at 1 bar	PTV 895-4, Clause 3.5.8		Pass	-	-
DIMENSIONAL REQUIREMENTS	**VOLGENS**	**EENHEID**	**VALUE**	**MIN**	**MAX**
Individual dimensional details			See drawing	-	-
Dimensional tolerances	ISO 3302-1		M3	-	-
REQUIREMENTS FOR THE VULCANIZED RUBBER	**VOLGENS**	**EENHEID**	**VALUE**	**MIN**	**MAX**
All characteristics	PTV 832-1		Conforming	-	-

TECHNICAL DRAWING

COPRO Quick-code van het certificaat: 0001/0011

Nominale diameter	Maten			Hoek-verdraaiing
Nominal size	Dimensions			Angular deflection
Diamètre nomimal	Dimension			Déviation angulaire
DN	inwendig diameter internal diameter diamètre intérieur mm	uitwendig diameter external diameter diamètre extérieur mm	hoogte heigth hauteur mm	mm/m
100 PVC / gietijzer	108 ± 1	129 ± 1	58 ± 1	100
100 PVC / cast iron				
100 PVC / fonte brute ou mi-ouvrée				
125 gietijzer	130 ± 1	156 ± 1	58 ± 1	
125 cast iron				
125 fonte brute ou mi-ouvrée				
125 PVC	121 ± 1	157 ± 1	58 ± 1	
150 PVC / gietijzer	157 ± 1	182 ± 1	70 ± 1	
150 PVC / cast iron				
150 PVC / fonte brute ou mi-ouvrée				
200 gietijzer	207 ± 1	239 ± 1	60 ± 1	
200 cast iron				
200 fonte brute ou mi-ouvrée				
200 PVC	197 ± 1	239 ± 1	60 ± 1	

Dichtring (Ü-Ring) verbindingssysteem F / Sealing ring (Ü-Ring) jointing system F
Bague d'étanchéité (Ü-Ring) système d'assemblage F

ATTESTATION

The BENOR certification of the product states that there is, on the basis of a periodic external supervision, a sufficient degree of confidence that the certificate holder is in a position to continuously guarantee the conformity of the product as specified in the reference documents and TRA 95 BENOR (3.0).
This datasheet contains the performance characteristics specified by the manufacturer. The datasheet is verified by the certification body.
The certificate holder declares that the product supplier/delivered by it conforms to the datasheet as set out on the delivery note.

By making it available digitally, the producer declares that he agrees with this sheet

Name: René van Veldhoven
Date: 23/08/2024

COPRO

Name: Koen Van Daele
Date: 23/08/2024
Signature:

COPRO NPO - Z.1 Researchpark - Kranenberg 190 - B-1731
Zellik